附件1

浙江工程师学院(浙江大学工程师学院) 同行专家业内评价意见书

姓名:_______夏若曦

浙江工程师学院(浙江大学工程师学院)制

2025年05月23日

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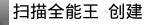
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一、个人申报

(一)基本情况【围绕《浙江工程师学院(浙江大学工程师学院)工程类专业学位研究生工程师职称评审参考指标》,结合该专业类别(领域)工程师职称评审相关标准,举例说明】

1. 对本专业基础理论知识和专业技术知识掌握情况(不少于200字)

掌握了工程经济学、材料性能及测试、氢气渗透等方面的知识:通过参与非金属管道材料(如HDPE管、PSP管及PA管)的力学性能测试,我深入了解了材料科学中的应力应变分析、材料失效模式及其在高压氢气和海洋环境下的行为;通过构建氢气渗透分析模型和进行氢气渗透性试验,我掌握了氢气在不同材料中的溶解度系数、扩散系数及渗透系数的计算和应用。这些理论知识帮助我理解氢气在非金属管道基体与增强体材料中的溶解和扩散规律。
 在专业实践的过程中,我参与实验数据的收集、整理和分析,掌握了如何利用实验数据建立理论模型并进行验证。这些技能对科研工作中的数据处理和结果分析非常关键。同时通过参与项目的申报、实施和管理工作,我提升了对科研项目的整体规划和协调能力,学会了如何制定项目计划、分配任务和监控项目进度。在成功授权了一项国家发明专利的过程中,提升了我的科研写作能力和专利申请技巧。这些能力对今后的科研工作具有重要意义。
 项目的专业实践培养了我严谨求实,与团队协调配合的能力,在参与各种实验和数据分析工作时,我学会了如何保持严谨的科学态度,注重实验数据的准确性和可靠性。同时作为项目的一份子,我承担了具体任务并确保其按时高质量完成,培养了强烈的责任感和使命感以及在面对项目的各种挑战和压力时,我学会了如何保持冷静和积极应对,提升了自己的抗压能力和解决问题的能力。

2. 工程实践的经历(不少于200字)

1、在管道建设成本估算上,我负责形成基于材料性能、工艺优化及结构改进的海洋非金属 输氢管道设计方案,并为管道建设成本的估算提供依据。通过这一工作,企业能够更准确地 进行项目预算和成本控制,提高资金使用效率,降低项目风险。

2、通过参与非金属管材氢相容性测试装备的研制工作,我学习并应用了先进的技术,解决 了高压氢环境下非金属管材可靠密封的技术难题。该装备能够在实际使用条件下进行原位测试,有效提高了测试的准确性和可靠性。这一创新不仅提升了企业在高压氢环境材料测试领域的技术水平,还填补了国内在该领域的技术空白,促进了相关产业的发展。

3、参与了氢气渗透性试验,并基于实验数据建立了氢气渗透理论计算模型,通过这一创新 性工作,明确了不同环境条件下非金属管材的氢气溶解和扩散规律,为企业在非金属输氢管 道材料的选择和改进方面提供了科学依据。这一技术的应用,有效提高了管道材料的使用寿 命和安全性,减少了因材料失效导致的经济损失和安全隐患。

4、通过研究材料改性方法和管材加工方式,协助研制出了氢相容性良好的新型海洋非金属 输氢管材。该新型管材具有更好的耐压性能和氢渗漏性能,能够在高压氢环境和海洋服役环境中保持稳定性和可靠性。这一成果的应用,有助于提高海洋非金属输氢管道的整体性能, 降低维护和更换成本,从而为企业带来显著的经济效益。

3. 在实际工作中综合运用所学知识解决复杂工程问题的案例(不少于1000字)

项目背景与复杂问题界定

随着我国海洋可再生能源开发战略的推进,氢能作为清洁能源载体在海上风电制氢、海底储 氢等场景的应用需求激增。然而,传统金属输氢管道存在重量大、耐腐蚀性差、成本高等问题,非金属管道(如高密度聚乙烯HDPE、尼龙PA等)因其轻量化、抗腐蚀等优势成为替代方案。但海洋环境叠加高压氢工况对非金属管道提出了严苛要求: 高压氢渗透。氢气分子易渗入非金属材料基体,导致材料力学性能退化; 动态密封失效:管材在高压(4-10 MPa)下易发生蠕变松弛,造成密封界面泄漏; 原位测试缺失:缺乏可模拟海洋环境(温度、压力、流速)的氢相容性测试装备,导致实验 室数据与工程实际偏差显著。

为此,本研究依托"海洋非金属输氢管道材料氢相容性测试评价方法及装备研制"项目(经 费350万元),重点攻克非金属管材在高压氢环境下的渗透性控制、结构优化及成本效益平 衡难题,构建从材料性能测试到工程应用的完整技术体系。

复杂问题解析与技术挑战

(一) 关键问题识别

复合管多层级氢渗透机制不明: 需探明氢气在非金属复合管不同结构层(内层、增强层、外层)及其界面上的浓度梯度与压力分布规律, 揭示氢分子在材料空穴、微孔洞中的扩散动力 学(如Fick扩散系数)与解吸行为。

多因素耦合损伤机理复杂,海洋环境中海水腐蚀,动态洋流载荷与高压氢的协同作用会加速 非金属管材损伤,影响管道预期寿命。

(二)核心技术挑战

复合管层间氢渗透原位表征:需突破非金属复合管多层材料氢分布的同步监测难题,开发可 区分内层、增强层及界面氢浓度的微区探测技术,解决氢在纳米级微孔洞中扩散路径的可视 化问题。

极端环境密封与测量可靠性;海洋高压氢环境下,非金属管材因蠕变导致密封面泄漏率超标,需设计自适应性密封结构。

综合解决方案设计与实施

本研究聚焦于海洋非金属输氡管道材料氡相容性测试评价方法与装备研制,重点攻克非金属 管材在高压氢环境下的渗透性控制、结构优化及成本效益分析等核心问题。本人承担的具体 工作为形成基于材料性能、工艺优化及结构改进的海洋非金属输氡管道设计方案。根据氡能 输送需求与设备承压能力;设定设计压力上限为4MPa,流速上限为20m/s,输送量为500kg/d ~50t/d, 进行管道编氡系统成本构成研究: 分析管道建设成本, 包括材料费用、铺设费用, 考虑不同材质(如碳钢、HDPE等)管道成本差异,研究运行成本,涵盖能源消耗(如动力能 源用于维持氢气输送压力等)、维护保养费用(定期检测、维修等费用)、人工成本等方面 , 全面梳理输氢系统综合成本的各项组成部分。不同类型输氢管道技术分析: 对不同压力等 级的输氢管道进行技术剖析,研究高压、中压、低压输氢管道在输送能力、适用场景、安全 要求等方面的差异。分析不同管径输氢管道的流动特性、压力损失等技术指标,了解其对氢 气输送效率的影响。结合成本与技术的选型研究:根据综合成本分析结果和不同类型输氢管 道技术特点,建立选型模型,考虑项目的具体需求(如输送规模、输送距离等),确定在不 同条件下最优的输氢管道类型、规格及败设方式。制定针对不同应用场景的选型策略。如对 于长距离大规模输氢、短距离小流量输氢等情况分别给出适宜的选型方案。同时明确氢气在 非金属管道中的渗透性参数,包括溶解度系数(S)、扩散系数(D)、渗透系数(P),建 立氢气渗透理论计算模型。目前的工艺方案计算及氢渗透量计算任务已完成,同时成功授权 一项国家发明专利《一种海洋悬浮式氢电联送系统》,发表两篇EI会议论文《A REVIEW ON HYDROGEN PRODUCTION FROM OCEAN RENEWABLE ENERGY AND THE APPLICATION

STATUS» . (INVESTIGATION ON CARBON EMISSION REDUCTION OF NON-METALLIC COMPOSITE PIPELINE FOR HYDROGEN TRANSPORTATION» .

经验总结与启示

学科交叉的必要性:解决复杂工程问题需融合材料、力学、流体等多学科知识,单一技术路 线难以突破系统瓶颈;

迭代优化思维:从实验室小试到工程验证需经历"设计-测试-反馈-

改进"的螺旋式上升过程;

标准化驱动创新: 技术标准的制定不仅是成果固化手段, 更是推动行业技术进步的关键杠杆

该案例深刻体现了理论知识与工程实践的深度融合,印证了"从实验室到工程现场"的技术 转化逻辑,为氢能基础设施安全建设提供了可复用的方法论。 (二)取得的业绩(代表作)【限填3项,须提交证明原件(包括发表的论文、出版的著作、专利 证书、获奖证书、科技项目立项文件或合同、企业证明等)供核实,并提供复印件一份】

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PROCEEDINGS PAPER

A Review on Hydrogen Production From Ocean Renewable Energy and the Application Status 🛱

Jianleng Shi, Ruoxi Xia, Xingyu Zheng, Riwu Yao, Jinyang Zheng

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Abstract

Ocean renewable energy development is strategically significant to the world's lowcarbon energy transformation. Many ocean renewable energy development projects have been carried out or are under planning. Combining green hydrogen and ocean renewable energy is ideal for developing ocean renewable energy. This paper first surveyed the main ocean renewable energy hydrogen production projects worldwide. Detailed information about these projects' technical routes and the scale of renewable energy development were then summarized. With ocean renewable energy development gradually moving towards greater offshore distance and water depth, large-scale and low-cost ocean renewable energy development has become a critical concern in industry and academia. Therefore, a comparison about the energy transmission mode is then carried out. Furthermore, based on the current ocean renewable energy development projects, the development trend of hydrogen production from ocean renewable energy was analyzed, including increased offshore distance and water depth, development of floating wind platforms, and large-scale wind turbines. Meanwhile, the main technical challenges are discussed in detail to achieve large-scale and low-cost ocean renewable energy development.

Volume Subject Area: Fluid-Structure Interaction Keywords: hydrogen production, ocean renewable energy, technical route, development trends, technical challenges Topics: Hydrogen production, Ocean energy

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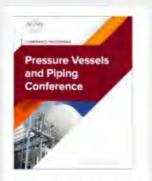
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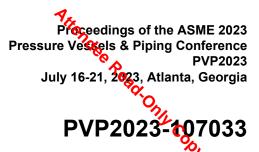
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A REVIEW ON HYDROGEN PRODUCTION FROM OCEAN RENEWABLE ENERGY AND THE APPLICATION STATUS

Jianfeng Shi^{1, 2, 3}, Ruoxi Xia¹, Xinyu Zheng¹, Riwu Yao^{4*}, Jinyang Zheng^{1, 2, 5}

¹Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, P.R. China ²Engineering Research Center of High Pressure Process Equipment and Safety, MOE, P.R. China ³Donghai Laboratory of Zhejiang Province, Zhoushan 316021, P.R. China ⁴College of Mechanical Engineering, Zhejiang University, Hangzhou 310027, China ⁵State Key Laboratory of Fluid Power Transmission and Control, Zhejiang University, Hangzhou, P.R. China * Corresponding author. Tel.: +86 571 8795 3393, E-mail: yaoriwu@zju.edu.cn (Riwu Yao)

ABSTRACT

Ocean renewable energy development is strategically the world's significant to low-carbon energy transformation. Manv ocean renewable energy development projects have been carried out or are under planning. Combining green hydrogen and ocean renewable energy is ideal for developing ocean renewable energy. This paper first surveyed the main ocean energy hydrogen production projects renewable worldwide. Detailed information about these projects' technical routes and the scale of renewable energy development were then summarized. With ocean renewable energy development gradually moving towards greater offshore distance and water depth, large-scale and low-cost ocean renewable energy development has become a critical concern in industry and academia. Therefore, a comparison about the energy transmission mode is then carried out. Furthermore, based on the current ocean renewable energy development projects, the development trend of hydrogen production from ocean

renewable energy was analyzed, including increased offshore distance and water depth, development of floating wind platforms, and large-scale wind turbines. Meanwhile, the main technical challenges are discussed in detail to achieve large-scale and low-cost ocean renewable energy development.

Keywords: Hydrogen production, Ocean renewable energy, Technical route, Development trends, Technical challenges

1. BACKGROUND

Under the influence of the surge in world energy demand, ocean renewable energy has sparked wide interest [1]. Ocean renewable energy mainly includes offshore wind, offshore photovoltaic, and wave energy [2]. From the current situation, the offshore wind power industry has the most significant scale [3]. The cumulative installed capacity of offshore wind power has increased from 3.8 GW in 2011 to 54 GW in 2021 [4]. In contrast, wave energy and tidal current energy projects

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Abstract

Non-metallic composite pipelines possess remarkable flexibility and exceptional resistance to corrosion. Compared to traditional metallic hydrogen pipelines, nonmetallic composite hydrogen pipelines effectively mitigate the challenges of hydrogen corrosion and brittleness, positioning them as a promising alternative for large-scale, low-cost hydrogen transportation. Moreover, compared to traditional metal pipelines, non-metallic composite hydrogen pipelines exhibit lower wall roughness, effectively reducing hydraulic losses and offering carbon reduction advantages. Within the lifecycle of non-metallic composite pipelines, carbon emissions during the operational stage predominate. Consequently, this study proposes a method for calculating carbon emissions associated with the operational stage of non-metallic composite hydrogen pipelines. This method involves calculating the pipeline's friction coefficient, followed by hydraulic loss calculations, and then analyzing carbon emissions based on the electricity consumption of the hydrogen pumps. The results obtained from this method were compared with standards, and a good agreement was demonstrated, confirming the method's reliability. Subsequently, comparisons with metal pipelines revealed that utilizing non-metallic composite pipelines can effectively reduce carbon emissions. Additionally, the influence of pipeline diameter, hydrogen pressure, and flow velocity on friction losses and carbon emissions were analyzed in detail. The results of this study can guide the design of structural and operational parameters of non-metallic hydrogen pipelines, better leveraging the advantages of non-metallic composite pipelines in hydrogen transportation.

Volume Subject Area: Design & Analysis

Keywords: non-metallic composite pipelines, hydrogen pipelines, hydraulic calculations, carbon emissions calculations

Topics: Carbon, Composite materials, Emissions, Hydrogen, Pipelines, Transportation systems

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INVESTIGATION ON CARBON EMISSION REDUCTION OF NON-METALLIC COMPOSITE PIPELINE FOR HYDROGEN TRANSPORTATION

Jianfeng Shi Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, P.R. China Engineering Research Center of High Pressure Process Equipment and Safety, MOE, P.R. China Zhongzhen Wang Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, China Ruoxi Xia Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, China

Xinyu Zheng Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, China

Jinyang Zheng Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, P.R. China Engineering Research Center of High Pressure Process Equipment and Safety, MOE, P.R. China **Riwu Yao** College of Mechanical Engineering, Zhejiang University, Hangzhou, China Institute of Process Equipment, College of Energy Engineering, Zhejiang University, Hangzhou, P.R. China

ABSTRACT

Non-metallic composite pipelines possess remarkable flexibility and exceptional resistance to corrosion. Compared to traditional metallic hvdrogen pipelines, non-metallic composite hydrogen pipelines effectively mitigate the challenges of hydrogen corrosion and brittleness, positioning them as a promising alternative for large-scale, low-cost hydrogen transportation. Moreover, compared to traditional metal pipelines, non-metallic composite hydrogen pipelines exhibit lower wall roughness, effectively reducing hydraulic losses and offering carbon reduction advantages. Within the lifecycle of non-metallic composite pipelines, carbon emissions during the operational stage predominate. Consequently, this study proposes a method for calculating carbon emissions associated with the operational stage of non-metallic composite hydrogen pipelines. This method involves calculating the pipeline's friction coefficient, followed by hydraulic loss calculations, and then analyzing carbon emissions based on the electricity consumption of the hydrogen pumps. The results obtained from this method were compared with standards, and a good agreement was demonstrated, confirming the method's reliability. Subsequently,

comparisons with metal pipelines revealed that utilizing nonmetallic composite pipelines can effectively reduce carbon emissions. Additionally, the influence of pipeline diameter, hydrogen pressure, and flow velocity on friction losses and carbon emissions were analyzed in detail. The results of this study can guide the design of structural and operational parameters of non-metallic hydrogen pipelines, better leveraging the advantages of non-metallic composite pipelines in hydrogen transportation.

Keywords: Non-metallic composite pipelines, Hydrogen pipelines, Hydraulic calculations, carbon emissions calculations

NOMENCLATURE

- *R* Ideal gas constant, R = 8.314 J/(mol·K)
- M Molar mass of hydrogen, M = 2.016 g/mol
- *Re* Reynolds number
- *D* Outer diameter of the pipe, mm
- *d* Inner diameter of the pipe, mm
- μ Gas viscosity, Pa·s
- δ Thickness of the viscous sublayer, mm

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